

Moulding Program

Conestoga offers several different moulding programs for your convenience.

Program Selection	Species	Grade	Minimum Order Quantity	Maximum Order Quantity	Lead-Time, Days
8 ft. Standard Profiles	Stock	Choice	1 piece	25 pieces*	3
	Non-stock	Choice	1 piece	None	10
12 ft. Standard Profiles	Non-stock	Choice	1 piece	None	10
8 ft. Non-standard and Special Order Profiles	Any	Choice	1 piece**	None	10
12 ft. Non-standard and Special Order Profiles	Any	Choice	1 piece**	None	10
Random Length Cabinet Framing/S4S	Any	Prime	100 ft.	None	10
Radius	Any	Choice	1 piece	None	10

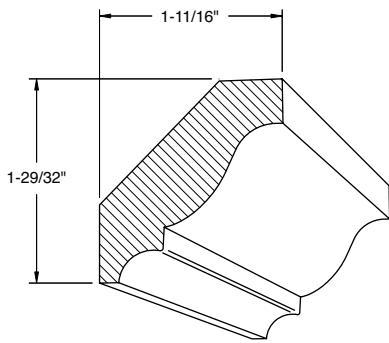
*Maximum stock order per specific profile and specie is 25 pieces. Orders exceeding 25 pieces require 10 days lead-time.

**Non-standard profile orders of less than 100 lineal feet will incur a set-up charge.

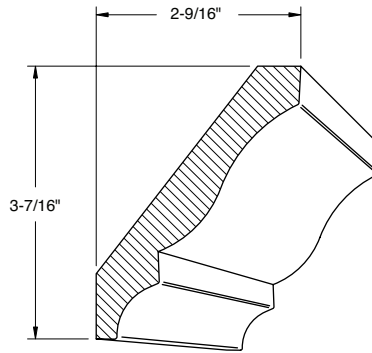
Solid Wood Moulding Specifications

- Eight foot standard and non-standard mouldings will be shipped 94" to 97" in length.
- Twelve foot standard and non-standard mouldings will be shipped 142" to 146" in length.
- Natural specie characteristics that exhibit the character and beauty of wood will be evident on mouldings. These characteristics will include, but not be limited to, color variations, heartwood, sapwood, pin knots, worm holes and surface and end checks. Conestoga specifications do not allow these characteristics to affect structural integrity of the mouldings.
- Natural characteristics that become evident through machining, environmental or atmospheric conditions such as minor bows, twists and crooks, may be evident but will not affect product quality or impede workability. Machining marks may be evident, but will not affect structural integrity. Moulding profiles 3-1/2" or larger may have at least one glue joint running the length of the piece.
- Solid wood mouldings utilize "Choice" grade material as defined below. Mouldings are classified differently than our door/drawer front wood grading of Premium, Standard and Value grade. Moulding grade refers to the usability of the lumber.
 - ♦ **Choice** – All 8 foot and 12 foot moulding programs utilize Choice grade material. Each piece will exhibit similar material quality characteristics on the face of the moulding that we offer on our Standard grade doors. Ends will be trimmed. Depending on profile depth and specie ordered, sap or heartwood may appear on the moulding face. This is our highest grade for mouldings.
- Random length cabinet framing utilizes "Prime" grade material as defined below. Cabinet framing is classified differently than our door/drawer front wood grading of Premium, Standard and Value grade. Cabinet framing grade refers to the usability of the lumber.
 - ♦ **Prime** – These pieces may contain a limited amount of defects and color variation permitted in the established rules of the National Hardwood Lumber Association for this grade. 8 foot and longer lengths of material will be approximately 80% defect free. Pieces under 8 foot will be approximately 90% defect free. Defect locations will vary.

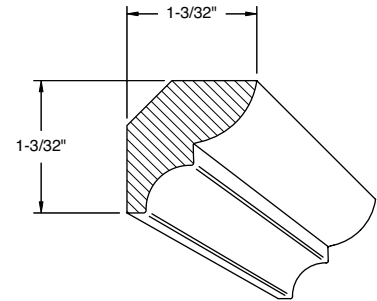
Crown Mouldings



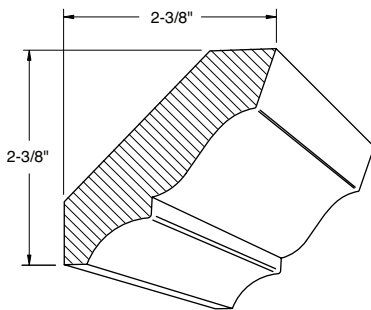
Crown 6



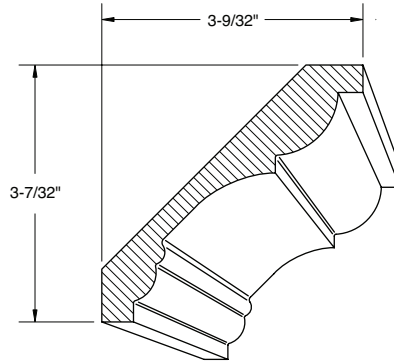
Crown 24



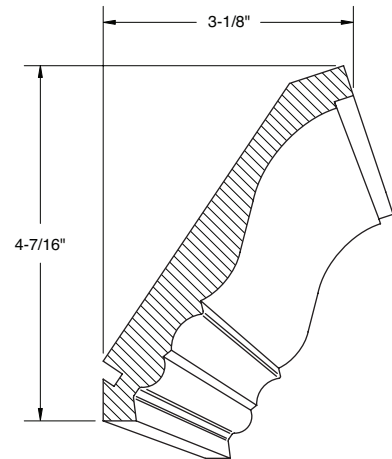
Crown 33



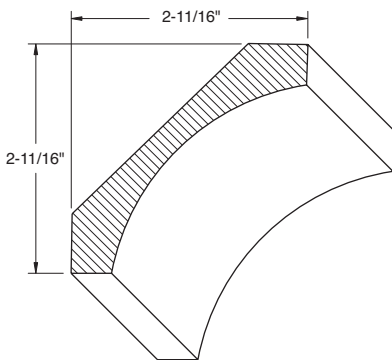
Crown 619



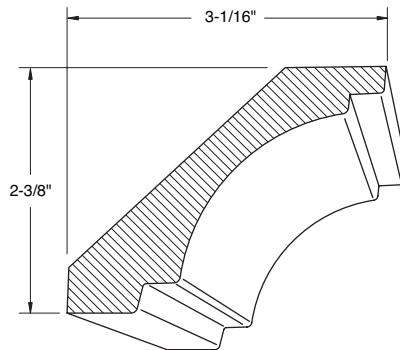
Crown 1238



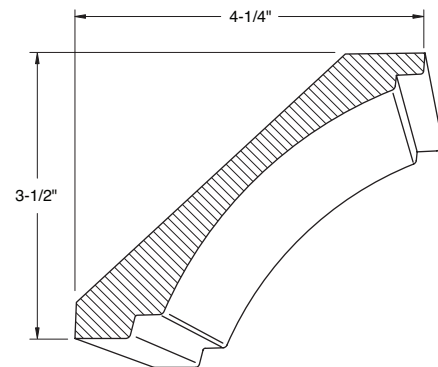
Crown 1550*



Large Cove 1524



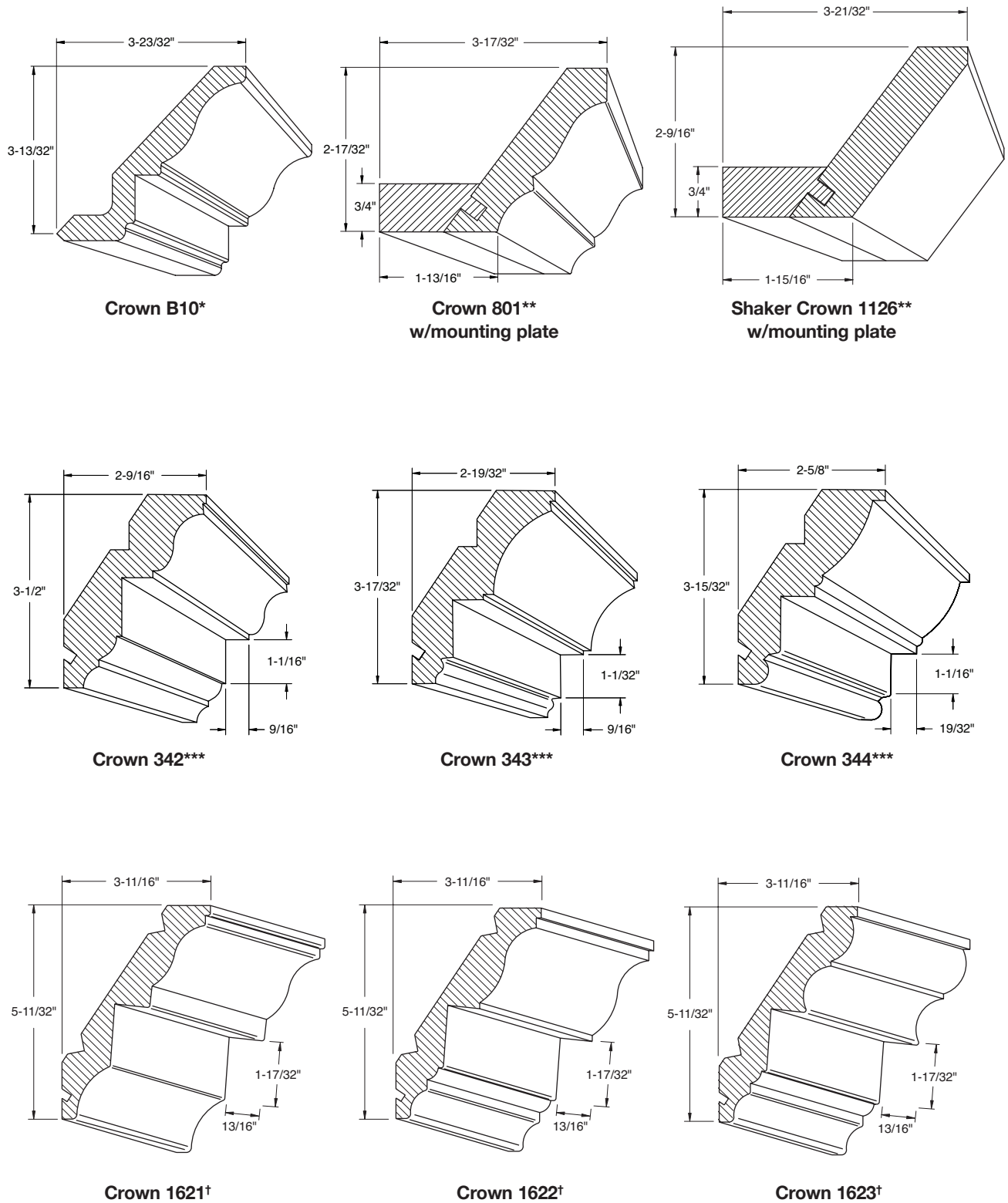
Crown 2324



Crown 2325

* Crown moulding 1550 will accommodate Mounting Plate 384.
Note: Drawings not to scale.

Crown Mouldings (continued)



* Crown B10 will accommodate 3/4" Rope and 7/8" Dentil.

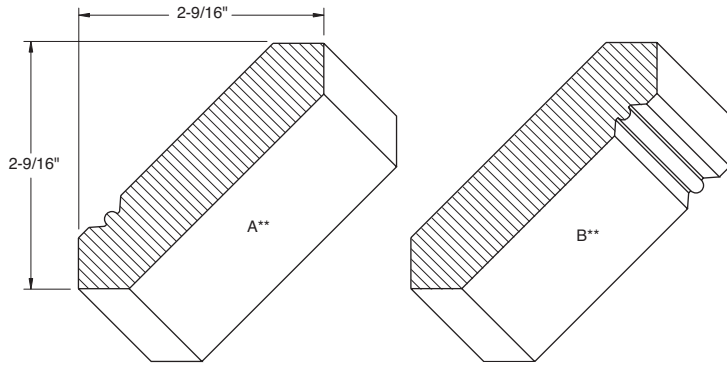
** Crown 801 and Shaker Crown 1126 will be manufactured with a Paint Grade Hard Maple mounting plate, additional species available through Special Designs.

*** Crown mouldings 342, 343, 344 will accommodate mounting plate 384 and 3/4" Rope, 7/8" Dentil and 1" Egg & Dart.

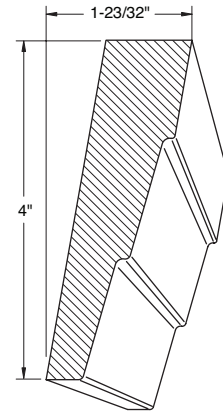
† Crown mouldings 1621, 1622, 1623 will accommodate Mounting Plate 384 and 1-1/2" Rope, Dentil and Egg & Dart.

Note: Drawings not to scale.

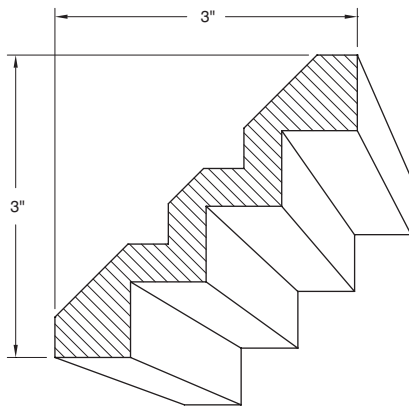
Crown Mouldings (continued)



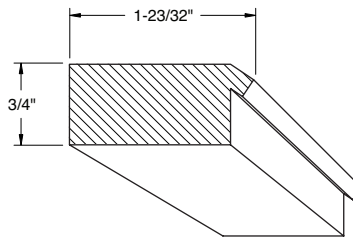
Reverse Shaker Crown 1529†



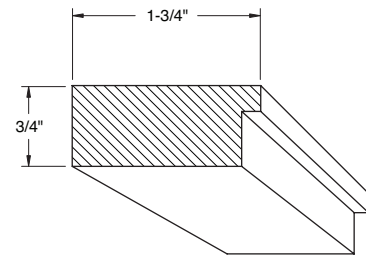
Crown 2310



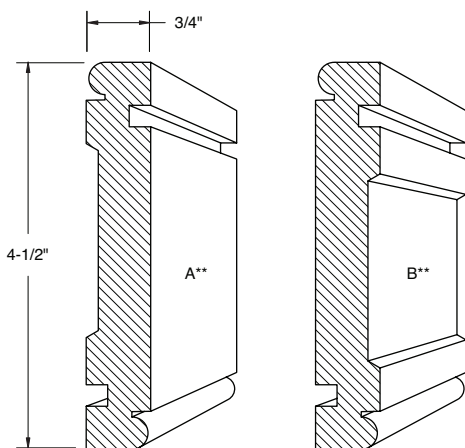
Crown 2293



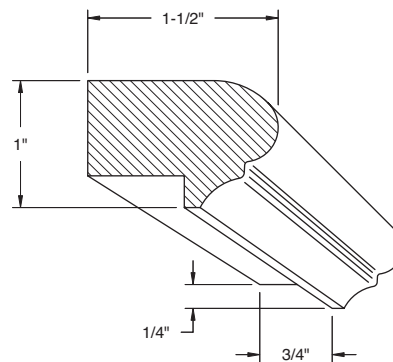
Crown Mounting Plate 384



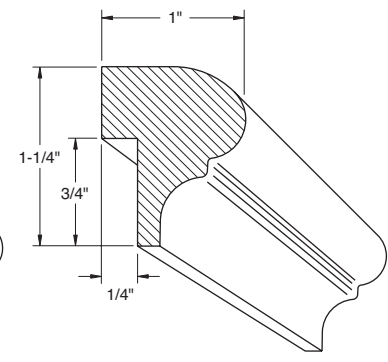
Frieze Mounting Plate 470



Reversible Frieze 345††



Light Rail B11



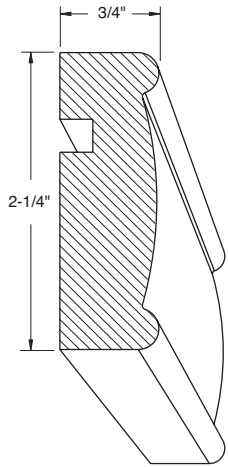
Light Rail 361

* Reversible Frieze 345 will accommodate Mounting Plate 470.

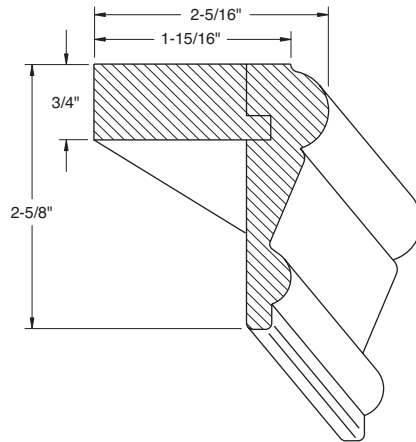
† When ordering dual side profile product, specify "Face side A" or "Face side B". When ordering pre-finished product, specify "Finish side A" or "Finish side B".

Note: Drawings not to scale.

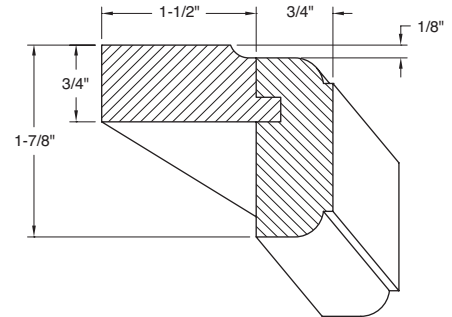
Trim and Accent Mouldings



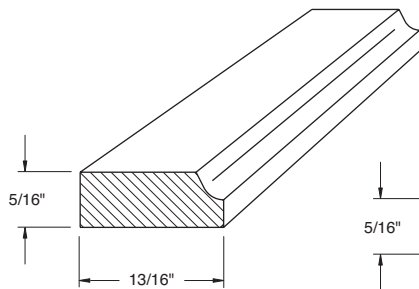
Light Rail 1448*



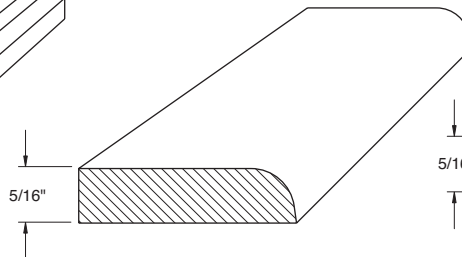
Light Rail 1619
w/mounting plate†**



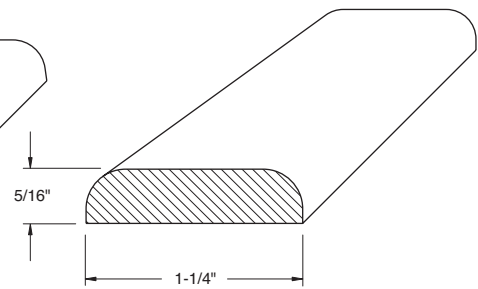
**Light Rail 2380†
w/mounting plate**



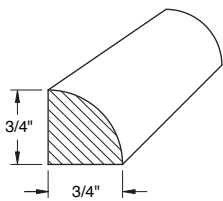
Scribe 1809



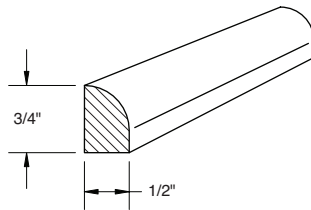
**Scribe 14 (1-1/4" wide)
Scribe 2316 (5/8" wide)
Scribe 2317 (4" wide)**



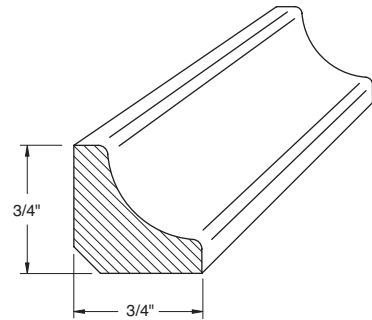
Batten 13



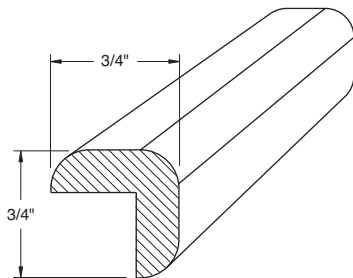
Quarter Round 1329



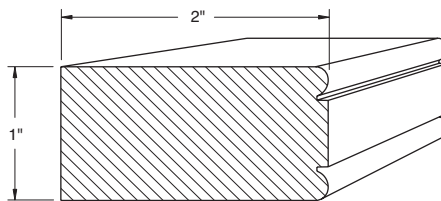
Base Shoe Moulding 583



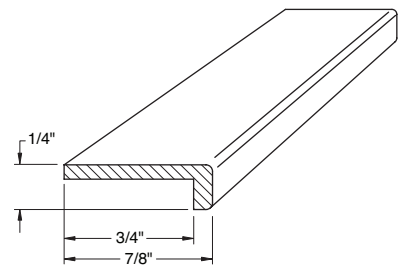
Inside Corner Cove 11



Outside Corner 12



Beaded Trim 1439



Refacer's Moulding 2322

* Light Rail 1448 will accommodate Mounting Plate 470.

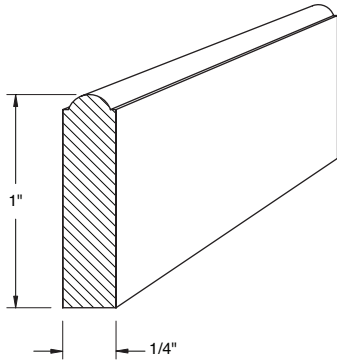
** Light Rail 1619 will be manufactured with a Paint Grade Hard Maple mounting plate, additional species available through Special Designs.

† Light Rail 2380 is manufactured with matching specie mounting plate. Option to choose edge profile to be applied to top and bottom.

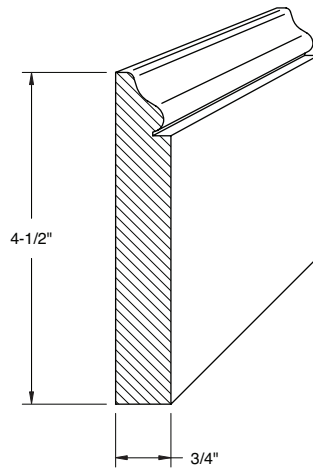
All edge profiles available except B, C, FP, L-034, L-253, L-304 and L-686.

Note: Drawings not to scale.

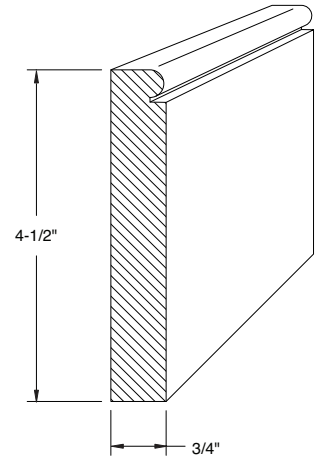
Trim and Accent Mouldings (continued)



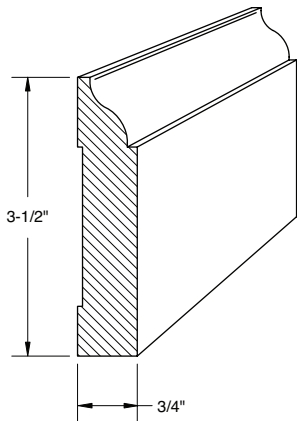
Parting Bead 2302



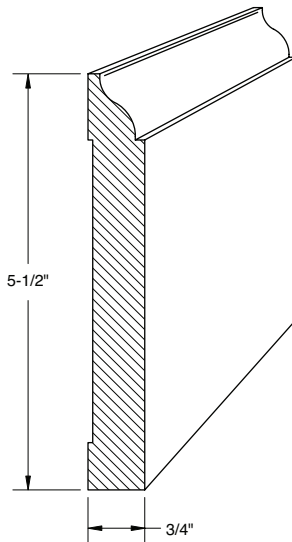
Colonial Base 10



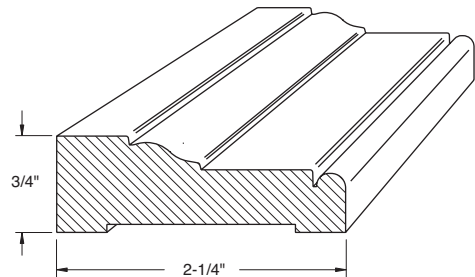
Beaded Base 381



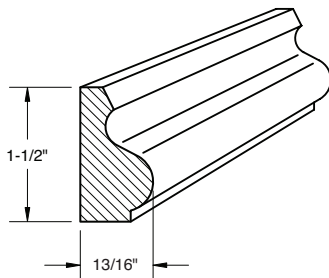
Base Moulding 897



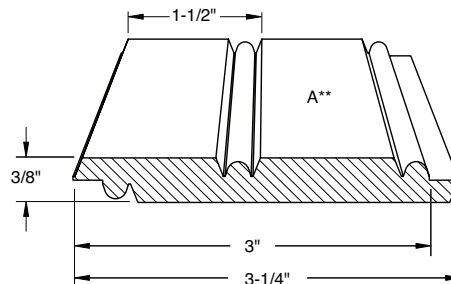
Base Moulding 898



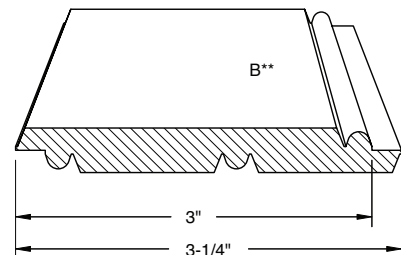
Colonial Casing 21



Base Cap 860



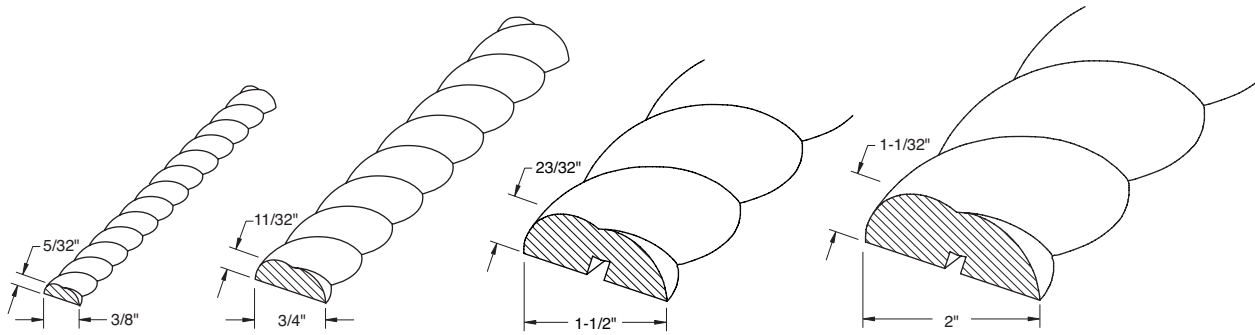
Beaded Panel B09**



** When ordering dual side profile product, specify "Face side A" or "Face side B". When ordering pre-finished product, specify "Finish side A" or "Finish side B."

Note: Drawings not to scale.

Trim and Accent Mouldings (continued)

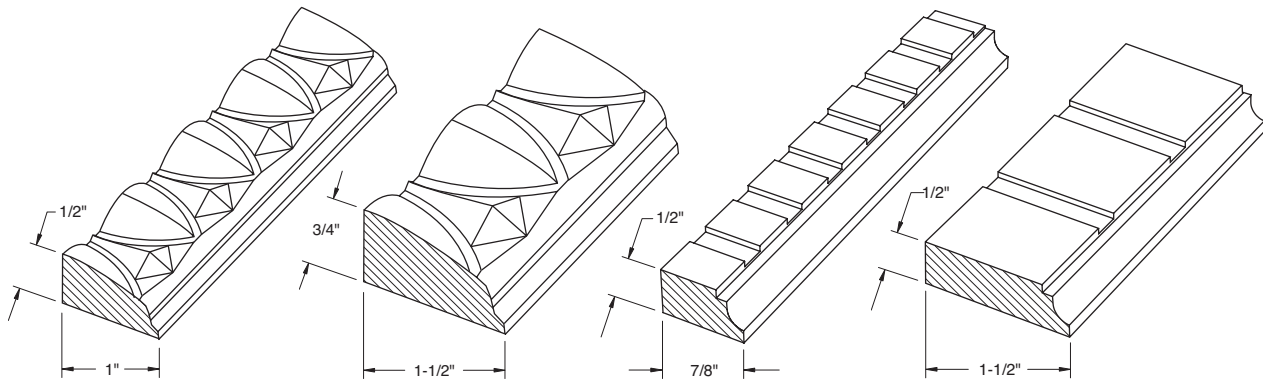


3/8" Rope

3/4" Rope

1-1/2" Rope

2" Rope

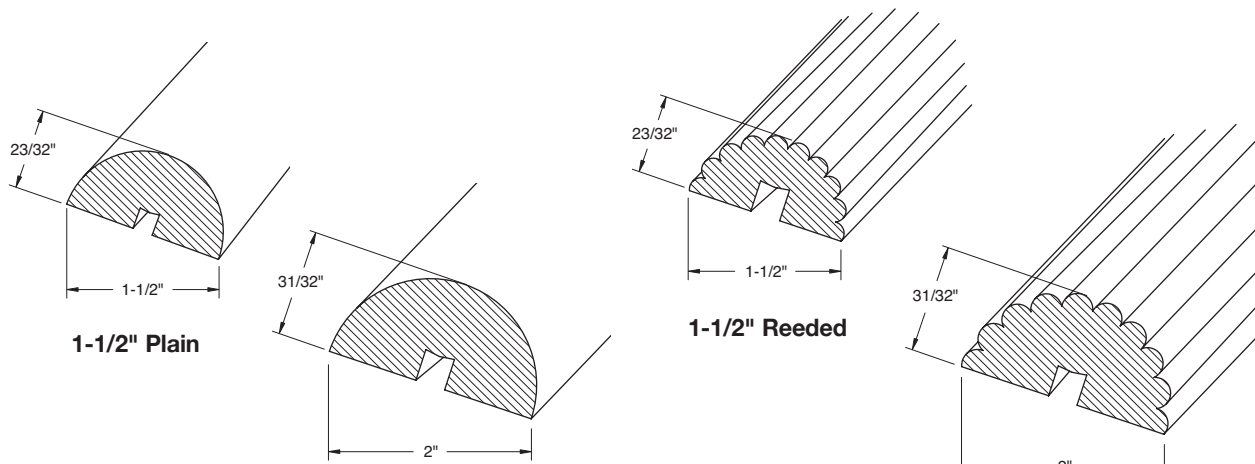


1" Egg & Dart

1-1/2" Egg & Dart

7/8" Dentil

1-1/2" Dentil



1-1/2" Plain

2" Plain

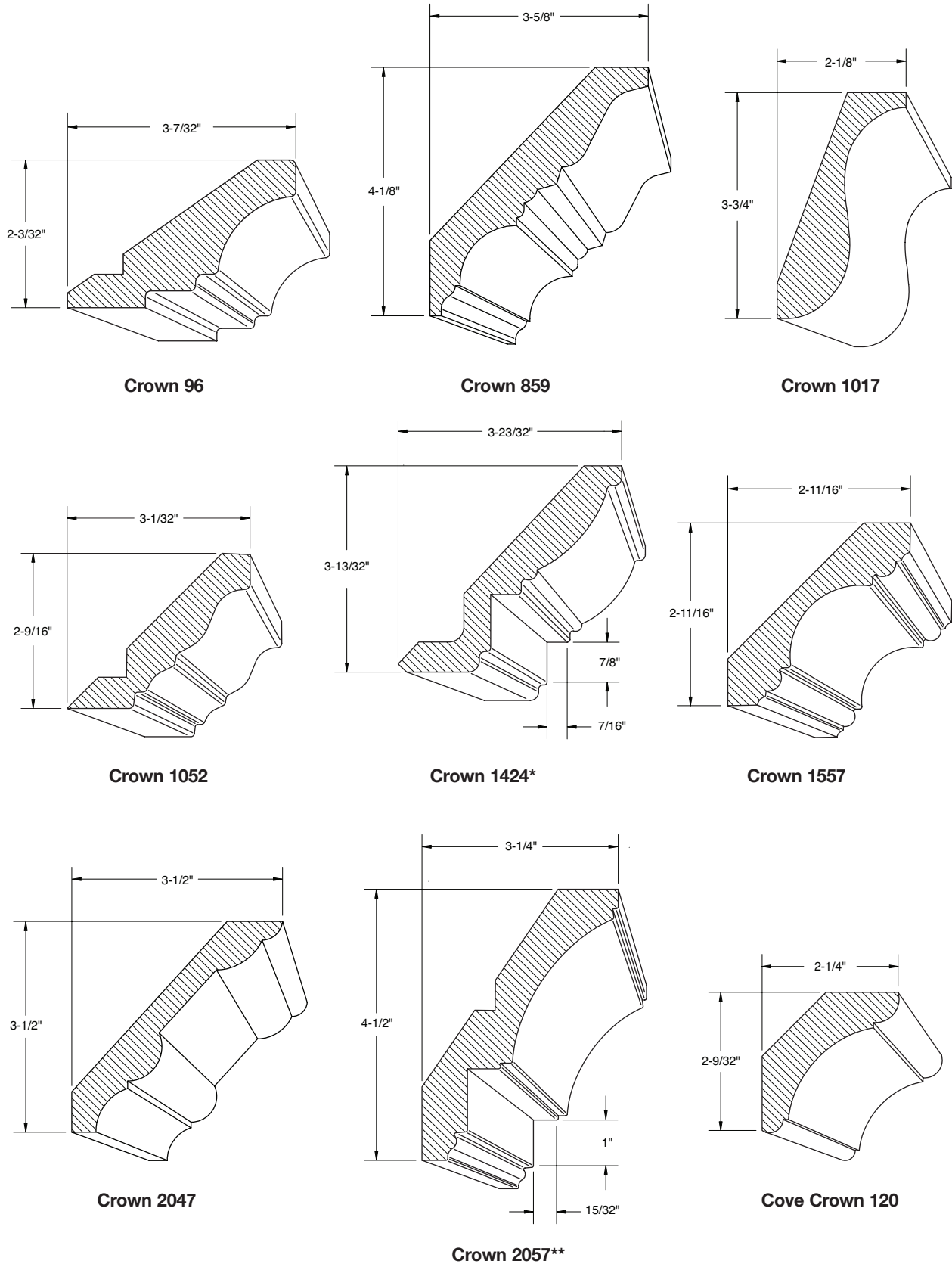
1-1/2" Reeded

2" Reeded

Note: Drawings not to scale.

Custom Products | Fall 2017

Non-Standard Mouldings



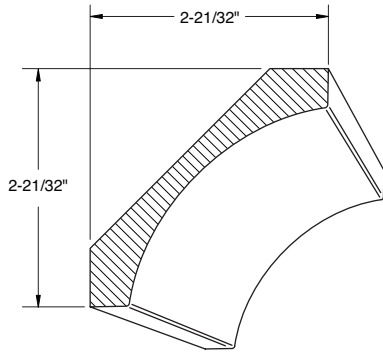
* Crown moulding 1424 will accommodate $3/4''$ Rope.

** Crown moulding 2057 will accommodate $3/4''$ Rope, $7/8''$ Dentil and $1''$ Egg & Dart.

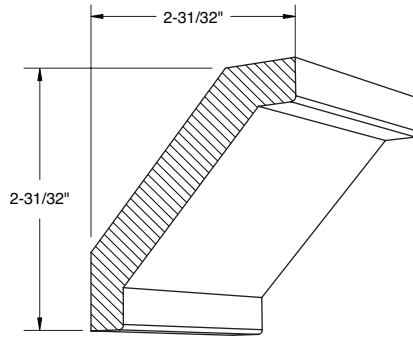
All profiles are subject to a setup charge for orders less than 100 L.F. See pricing page for details.

Note: Drawings not to scale.

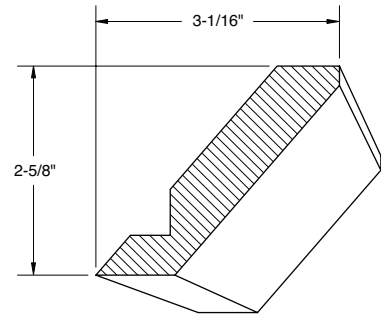
Non-Standard Mouldings (continued)



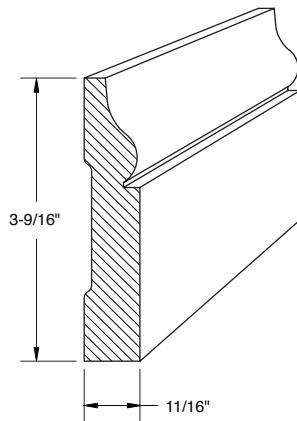
Cove Crown 2048



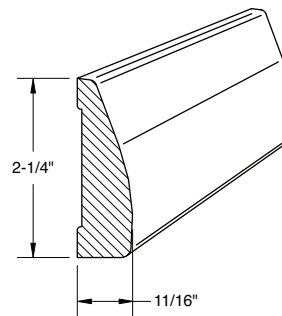
Shaker Crown 2516



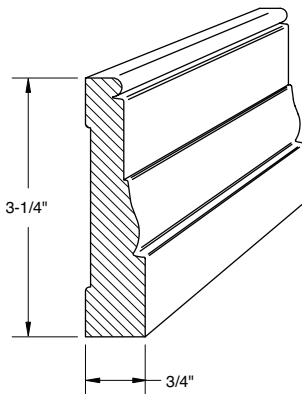
Shaker Crown 538



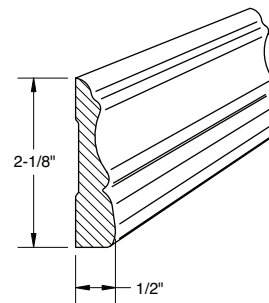
Base Moulding 2021



Case Moulding 9



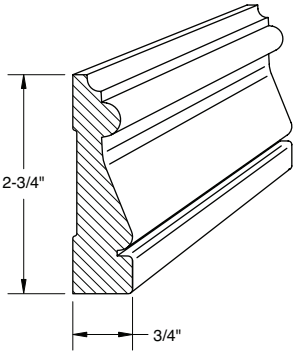
Case Moulding 466



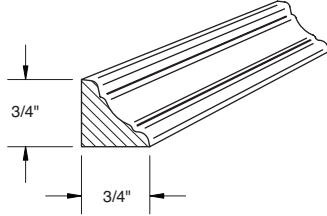
Case Moulding 737

All profiles are subject to a setup charge for orders less than 100 L.F. See pricing page for details.
 Note: Drawings not to scale.

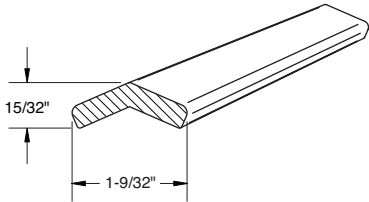
Non-Standard Mouldings (continued)



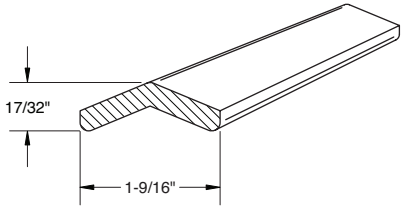
Case Moulding 999



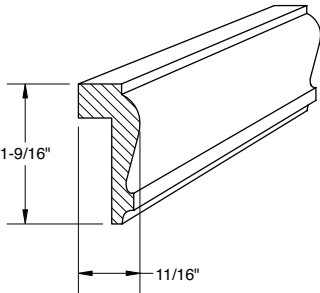
Inside Corner 474



135° Outside Corner 1319



135° Outside Corner 1995



Wainscot Cap Moulding 8

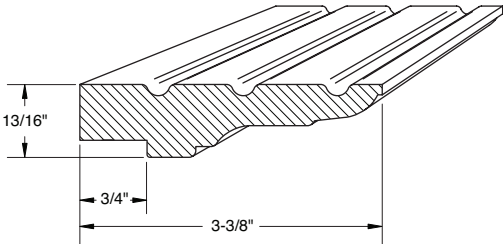


Plate Rail Moulding 596

All profiles are subject to a setup charge for orders less than 100 L.F. See pricing page for details.
 Note: Drawings not to scale.

Moulding Assembly Options

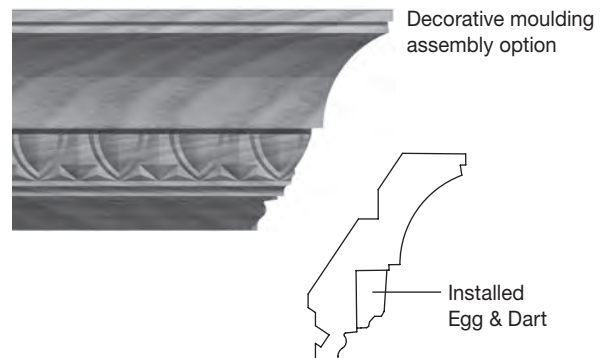
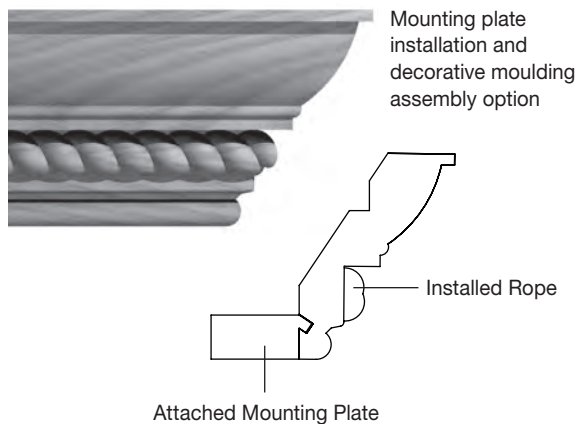
Conestoga’s pre-assembled moulding options provide a cost effective alternative to installing mounting cleats and decorative accessory mouldings. By eliminating the need to assemble mouldings in your shop, you can increase throughput and focus your skilled labor on more profitable tasks. Assembled mouldings also finish more attractively, providing additional area for glaze hang up, accentuating the entire profile of decorative accessory mouldings.

Mounting Plate Installation Option

- The Mounting Plate Installation option allows mounting plates to be pre-applied to select crown and light rail mouldings. For assembled mouldings over 8 ft. in length, mounting plate will consist of two lengths cut-to-size.
- Eligible profiles include all published standard and non-standard crowns, 345 Reversible Frieze and 1448 Light Rail.
- Mounting Plate will consist of Paint Grade Hard Maple unless otherwise requested.
- To order, designate “Mounting Plate Installation” next to each piece of moulding to be pre-assembled.
- Finishing option is available for pre-assembled mouldings. See the Finishing Program section for pricing and finish availability.

Decorative Moulding Assembly Option

- The Decorative Moulding Assembly option allows customers to order select crown mouldings with accessory mouldings pre-assembled.
- 342, 343, 344 and 2057 Crown mouldings can be combined with the 7/8" Dentil, 1" Egg & Dart and 3/4" Rope mouldings.
- 1621, 1622 and 1623 Crown mouldings can be combined with the 1-1/2" Dentil, Egg & Dart and Rope mouldings.
- To order designate “Decorative Moulding Assembly” next to each piece of moulding to be pre-assembled.
- Finishing option is available for pre-assembled decorative mouldings. See the Finishing Program section for pricing and finish availability.



Special Order Moulding Program

- 8 foot special order mouldings are categorized and priced by width. Moulding width is the smallest whole-inch dimension necessary to manufacture that particular moulding profile. For example: 1-1/4" wide moulding pricing is in the 2" moulding width column. This rule is applicable to all sizes.
- Special order mouldings are only available in Choice grade material. Standard 8 foot length is 94" to 97". Any length greater than 97" and up to 12 foot lengths may be ordered in all Standard species except Bamboo for an upcharge per piece. Extended 15 day lead-time applies to 10 to 12 foot mouldings. Contact Customer Service for specie availability and pricing.

Random Length Cabinet Framing

- Random length cabinet framing is available only in Prime grade material. Sizes shown in the pricing table below are for 3/4" thick "surfaced four sides" (S4S) square stock. Optional sanding is available at no additional cost. Specify sanded or unsanded when ordering.
- These pieces may contain a limited amount of defects and color variation permitted in the established rules of the National Hardwood Lumber Association for this grade. Pieces over 8 foot in length will be approximately 80% defect free. Pieces under 8 foot in length will be approximately 90% defect free. Defect locations will vary.

Ordering and Sizing Specifications

- Framing is categorized and priced by width. Framing width refers to the smallest whole-inch dimension necessary to manufacture that particular frame. For example: if the framing is 1-1/4" wide, the appropriate pricing will be located in the 2" framing width column, or if the framing is 2-11/16" wide, the appropriate pricing will be located in the 3" framing width column. This rule is applicable to all sizes.
- Random length framing is available in 4 to 12 foot lengths. Exact lengths may not be specified.
- Framing wider than 5-1/16" may have one glue joint running the entire length of the framing.
- Minimum order quantity is 100 feet.
- Optional grooving for Conestoga's Cabinet System's assembly splines is available. Stile and rail material must be ordered separately.